

HE DYES	Dyeing Shade		Light			Washing		Perspiration				Chlorinate Water	Rubbing	
			AATCC	ISO	Solubility	Effect	Stain	Acid		Alkali			Dry	Wet
	3%	6%						Effect	Stain	Effect	Stain			
ITOCION YELLOW HE4G (YELLOW 81)			4-5	4-5	80	4-5	4	4-5	4	4	4-5	3	5	4
ITOCION YELLOW HE6G (YELLOW 135)			4-5	4-5	60	4-5	4	4-5	4	4	4	3	5	4
ITOCION YELLOW HE4R (YELLOW 84)			5	5	100	5	4	4-5	4	4-5	4-5	4	5	4
ITOCION ORANGE HER (YELLOW 84)			3-4	3	70	4	4	4	4	4-5	4	3	4-5	3
ITOCION ORANGE HE2R (YELLOW 94)			4	3	70	4	4	4	3-4	4	4	3	4-5	3
ITOCION RED HE3B (RED 120)			4	3	90	4-5	4	4-5	4	4-5	4-5	3	4-5	2-3
ITOCION RED HE7B (RED 141)			4	3-4	90	4-5	4	4-5	4	4-5	4-5	3	4-5	3
ITOCION RED HE8B (RED 152)			4	4	80	4-5	4	4-5	4	4-5	4-5	3	4-5	2-3
ITOCION TURQUOISE BLUE HA (BLUE 71)			4-5	4	70	4	4	4-5	4-5	4-5	4-5	3	4-5	2-3
ITOCION BLUE HEGN (BLUE 198)			4-5	4-5	80	5	5	4	4	4	4	2	5	3
ITOCION BLUE HERD (BLUE 160)			5	4-5	130	5	4-5	4-5	4	4-5	4-5	3	5	3
ITOCION NAVY BLUE HER (BLUE 171)			4	3	120	4-5	4-5	4-5	4	4-5	4-5	3	4	3
ITOCION NAVY BLUE HE2R (BLUE 172)			4	3	100	4-5	4	4	4	4	4	3	4	2-3
ITOCION GREEN HE4BD (GREEN 19A)			4	3	80	5	4	4	4	4	4	2-3	5	3

**REMARK:**

Fastness tests Light used 3% o.w.f., Royal Blue Deep, Deep Series 4% dye o.w.f. was used.  
Fastness tests used 4% o.w.f. for colored shades and Black Series 6% dyes o.w.f. was used.

